

Welding Quality Policy

Petro Mechanical Services remains committed to complete customer satisfaction by complying with all regulatory bodies while achieving maximum effectiveness at a competitive cost. Successful implementation starts with our staff who are responsible for identifying customer requirements and ensuring that correct procedures are applied to meet these requirements.

Petro Mechanical Services fosters a culture of safety and compliance in part by providing a healthy, constructive, and drug free work environment that is supported by a comprehensive drug and alcohol program managed by an independent organization.

Petro Mechanical Services' Welding Quality Policy includes the following:

- Pre-employment practical examination and certification of all potential full time welders by independent third-party inspectors who possess a Level III certification, supported by the appropriate AWS CWI qualifications.
- Certifications are continually updated and maintained on a central server that is accessible to Petro Mechanical employees and always available for immediate retrieval for our clients.
- Reviews are completed pertaining to all welding procedures as changes, modifications or updates of the AWS and ASME requirements are published.

All welding and fabrication projects are managed by a quality work practice procedure which includes material traceability and documentation of welder qualifications.

High pressure welding and fabrication projects are accompanied by a "Deliverable Package" which includes the following:

- Welder qualifications/certificates for participating personnel
- Material Traceability Reports for all parts and supplies provided by third parties
- X-Ray Film, NDT reports, and/or Pressure Testing charts

Petro Mechanical Services works diligently to ensure all welders and inspectors understand and fully implement the above policies and underscores this understanding with training at regular intervals and on an as-needed basis.

Qualification and Certification for Welding Services

Petro Mechanical Services qualifies welders in the 6G position of ASME Sec IX in accordance with section B31.3 standards for process piping. Certification testing is performed by a third party AWS QC1 certified welding inspector (CWI).

Petro Mechanical's welding procedures are compliant with API RP 5C1 in for any welding or preparation work on casing. Our *Hustle Head Well Head* welding procedure specifically addresses these requirements with the addition of preparation and welding of well heads.

Reference procedures: PMS-SMAW-001, PMS-HH-WHP, PMS-WH-RP